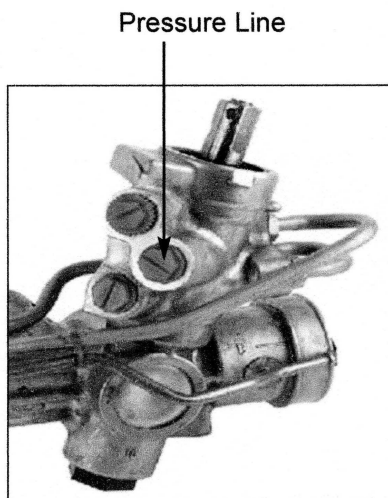


Power Brake Exchange

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Technical Bulletin – TB9

Ford Rack & Pinion Pressure-Return Port: Which is Which?

- TYPE:** Ford rack & pinion units with same size pressure and return ports.
- PROBLEM:** Because ports are the same thread size, the pressure and return hoses can be reversed, causing violent self-steering and damage to the rack.
- FIX:** Use figures below to determine the pressure port for your part number.



Note: The original rack & pinion may have a removable check valve in the pressure port. Transfer the check valve to the replacement unit. Use the figures above to determine the correct port for the check valve.